

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE 2000 & 3000 KN



AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

PRODUCT MODEL

- TMC-3232 | 2000 kN Block Compression Testing Machine EN Standards - 220-240 V 50-60 Hz
TMC-5232 | 2000 kN Block Compression Testing Machine ASTM Standards - 220-240 V 50-60 Hz
TMC-3234 | 3000 kN Block Compression Testing Machine EN Standards - 220-240 V 50-60 Hz
TMC-5234 | 3000 kN Block Compression Testing Machine ASTM Standards - 220-240 V 50-60 Hz

STANDARDS

ASTM E447 | EN 772-1 | BS 6073 | UNE 83304 | BS 1610 | NF P18-411 | UNI 6686 Part 1 and 2 | ASTM C39 | AASHTO T22



DESCRIPTION

2000 and 3000 kN capacity block compression test machines are to test blocks maximum 500x300 mm, cubes up to 300 mm side and cylinders up to diameter 160x320 mm.

Exceeding of the ASTM E447 ,ASTM C-39 standard provisions (starts with the 10% of the machine capacity), the TCM-5234 is supplied in Class 1 starting from 50 kN. This exceptional performance enables the machines to be used for a considerable number of applications including:

The compression test machine can automatic controlled with by the “PCM304” digital readout unit or with computer software. Test results, reporting and graphical print can be done with PCM304 software from computer. Testmak block compression machine heavy duty welded and four column frame are produced two model as.

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

Testmak brand compression and strength machines are design to test the compression strength of concrete block, cube and cylinder specimens of different sizes. The rigid design provides stability and strength for a better using experience. Automatic compression machines with an LCD control unit that displays the data graphically of each test with the ability to save and recall the results of the tested specimens.

Automatic mode or manual mode in which the user gets the ability to adjust the load rate and period manually are available. Suitable for CE security norms and compression machines are supplied in Class 1 starting from 50 kN. The upper seating adjusts itself to apply homogeneous loading on the sample. Upper and lower platens in accordance with international specifications. Surface hardness 55HRC, flatness tolerance 0.02 mm. Traceable certificate of surface hardness available on request.

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Automatic digital compression machines supplied complete with following;

FOR ASTM MODEL

- Heavy Duty Welded Frame
- Ø 165x15 mm Distance piece 1 pcs.
- Ø 165x30 mm Distance piece 1 pcs.
- Ø 165x50 mm Distance piece 1 pcs
- Ø 165x90 mm Distance piece 1 pcs,
- Upper&Lower Platen 310x410x90 mm (with ball seating assembly)
- Piston Ø250 mm for TMC-5232 and Piston Ø300 mm for TMC-5234
- Automatic Hydraulic Power Pack

FOR EN MODEL

- Heavy Duty Welded Frame
- Ø 205x30 mm Distance piece 1 pcs.
- Ø 205x50 mm Distance piece 1 pcs
- Ø 205x90 mm Distance piece 1 pcs,
- Upper&Lower Platen 310x500x38 mm (with ball seating assembly)
- Piston Ø250 mm for TMC-3232 and Piston Ø300 mm for TMC-3234
- Automatic Hydraulic Power Pack

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

Testable Specimens

- Concrete Blocks: Comply to for all manufactured blocks sizes.
- Concrete Cubes: 100 mm, 150 mm, 200 mm concrete cube sample or any other custom cube and prism size can be tested with this machine.
- Concrete Cylinder: 100x200 mm, 150x300 mm, 160x320 mm concrete cylinder samples or any other custom diameters cylinder can be tested with this machine.

TECHNICAL SPECIFICATIONS

Product Code	TMC-3232	TMC-3234	TMC-5232	TMC-5234
Standards	EN	EN	ASTM	ASTM
Capacity	2000 kN	3000 kN	2000 kN	3000 kN
Frame Type	Welded Frame	Welded Frame	Welded Frame	Welded Frame
Sample	Blocks max. 500x300 mm , Cubes: 100,150,200 mm Cylinders - 100x200, 150x300mm, 160x320 mm	Blocks max. 500x300 mm , Cubes: 100,150,200 mm Cylinders - 100x200, 150x300mm, 160x320 mm	Blocks max. 500x300 mm , Cubes: 100,150,200 mm Cylinders - 100x200, 150x300mm, 160x320 mm	Blocks max. 500x300 mm , Cubes: 100,150,200 mm Cylinders - 100x200, 150x300mm, 160x320 mm
Upper Platens Dim.	510x320x55 mm	510x320x55 mm	510x320x38 mm	510x320x38 mm
Lower Platens Dim.	510x320x55 mm	510x320x55 mm	510x320x38mm	510x320x38 mm
Max. Vertical Clearance	370 mm	370 mm	370 mm	370 mm
Max. Horizontal Clearance	360 mm	425 mm	360 mm	425 mm
Piston Diameter	250 mm	300 mm	250 mm	300 mm
Max. Piston Movement	50 mm	50 mm	50 mm	50 mm
Max. Working Pressure	410 Bar	600 Bar	410 Bar	600 Bar
Oil Capacity	18 Liters	18 Liters	18 Liters	18 Liters
Power	750 W	750 W	750 W	750 W
Dimensions Frame	840x520x1400 mm	920x570x1500 mm	840x520x1400 mm	920x570x1500 mm
Weight	900 kg	1240 kg	900 kg	1240 kg

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

UPPER & LOWER PLATENS

- TMC-3211-01 | Upper Platen (with ball seating assembly) Ø 165 mm, Lower Platen Ø 165 mm
 TMC-3212-01 | Upper Platen (with ball seating assembly) Ø 216 mm, Lower Platen Ø 216 mm
 TMC-3213-01 | Upper Platen (with ball seating assembly) Ø 300 mm, Lower Platen Ø 300 mm
 TMC-3214-01 | Upper Platen (with ball seating assembly) 310x410x90 mm, Lower Platen 310x410x90 mm
 TMC-3215-01 | Upper Platen (with ball seating assembly) 310x500x38 mm, Lower Platen 310x500x38 mm

The platens enable the testing of a wide variety of cylinder, cube blocks or similar samples. Produced from high quality steel, which is then hardened. Surface hardness 55HRC, flatness tolerance 0.02 mm. Traceable certificate of surface hardness available on request. Have centering rings on the lower platens for proper centering of 100 mm and 150 mm cube, 100 mm and 150 mm cylinder samples.



TMC-3211-01



TMC-3212-01



TMC-3213-01



TMC-3214-01

Product Code	TMC-3211-01	TMC-3212-01	TMC-3213-01	TMC-3214-01
Description	Upper Platen (with ball seating assembly) Ø 165 mm, Lower Platen Ø 165 mm	Upper Platen (with ball seating assembly) Ø 216 mm, Lower Platen Ø 216 mm	Upper Platen (with ball seating assembly) Ø 300 mm, Lower Platen Ø 300 mm	Upper Platen (with ball seating assembly) 310x500x38 mm, Lower Platen 310x500x38 mm
Sample	4", 6" dia. cylinders 100 mm cubes	6" dia. cylinders 100, 150 mm cubes	Cylinders: 100x200 mm, 150x300 mm, 160x320 mm Cubes 100,150,200 mm	Blocks up to 310x500 mm
Used with Frames	TMC-3200, TMC-3201, TMC-3204, TMC-3206, TMC-3208, TMC-3209	TMC-3200, TMC-3201, TMC-3203, TMC-3204, , TMC-3205, TMC-3206, , TMC-3207, TMC-3208, TMC-3209	TMC-3203, TMC-3205, TMC-3207, TMC-3209	TMC-3202, TMC-3203, TMC-3204, TMC-3205, TMC-3206, TMC-3207, TMC-3208, TMC-3209
Standards	ASTM C39	ASTM C39 and EN 12390-4	EN 12390-4	EN 772-1
Hardness	≥ 55 HRC	≥ 55 HRC	≥ 53 HRC	≥ 600 HV
Dimensions	170x170x145 mm	220x220x145 mm	310x310x175 mm	320x510x175 mm
Weight	21 kg	38 kg	78 kg	135 kg

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

DISTANCE PIECES

- TMC-3216-01 | Distance Pieces, Ø 165x15 mm
- TMC-3216-02 | Distance Pieces, Ø 165x30 mm
- TMC-3216-03 | Distance Pieces, Ø 165x50 mm
- TMC-3216-04 | Distance Pieces, Ø 165x90 mm
- TMC-3217-01 | Distance Pieces, Ø 205x30 mm
- TMC-3217-02 | Distance Pieces, Ø 205x50 mm
- TMC-3217-03 | Distance Pieces, Ø 205x90 mm



Distance pieces are used to reduce the amount of vertical clearance between the upper platen and the lower platen. 600 to 3000 kN machines are supplied with 205 mm and 165 mm dia distance piece.

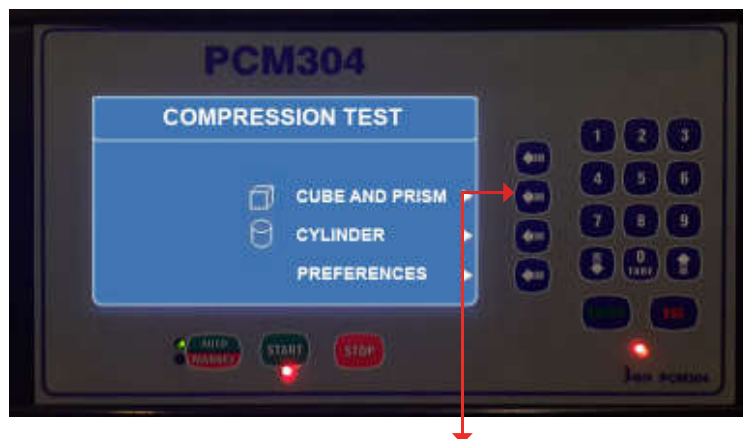
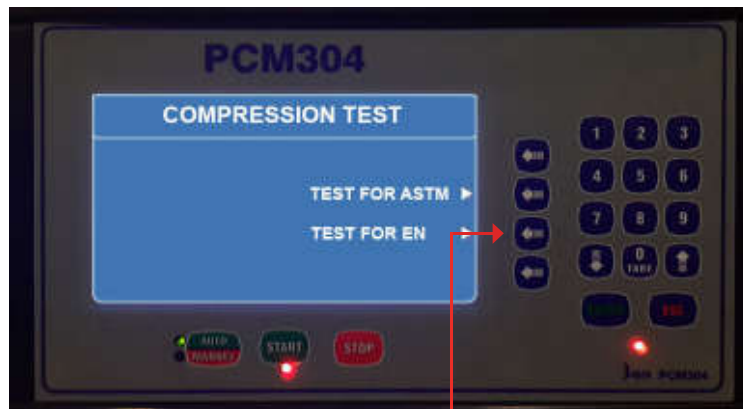
Model	Dimensions	Weight (approx.)
TMC-3216-01	165x165x15 mm	2,5 kg
TMC-3216-02	165x165x30mm	5 kg
TMC-3216-03	165x165x50 mm	8 kg
TMC-3216-04	165x165x90 mm	14 kg
TMC-3217-01	205x290x30 mm	8 kg
TMC-3217-02	205x290x50 mm	13 kg
TMC-3217-03	205x290x90 mm	22 kg

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

LCD DATA ACQUISITION CONTROL SYSTEM

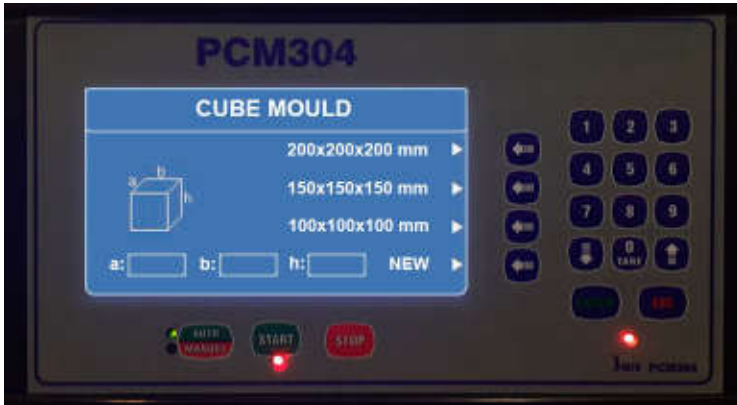
LCD Data Acquisition Control System has different units are available (kN / kgf / lbf). Can do Automatic Load Rate upon Sample Type. Total load and also per area are given. and has real time graph indication. Stops Automatically, when Test is completed. Test results can be send printer to with software or from the thermal printer. Can do calibration easily from 5 points. Manual Control is available. Computer and printer are not included in the price.

TEST IN ACCORDANCE TO EN 12390-4 STANDARDS

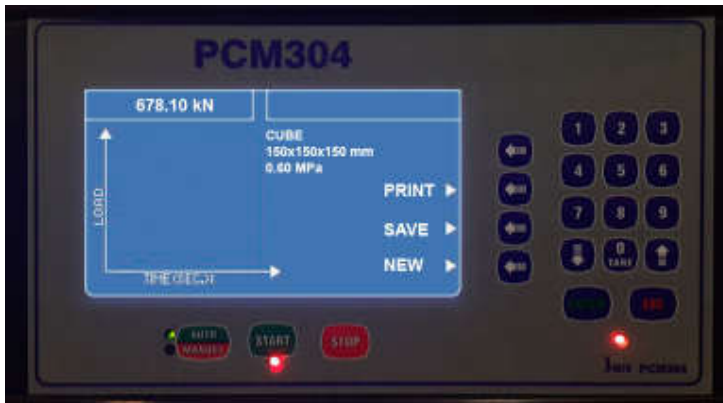


AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

Choose the sample size or specify the custom dimensions of your sample. (Size should be in millimeters).



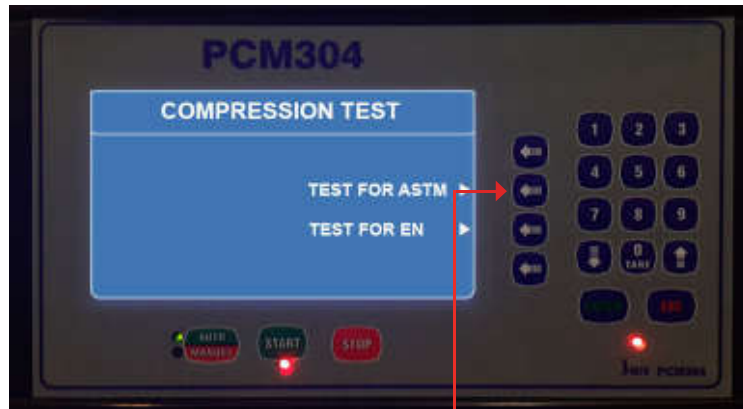
Choose the mode from the main screen by selecting either AUTOMATIC or MANUAL. Press "Start" to begin the test.



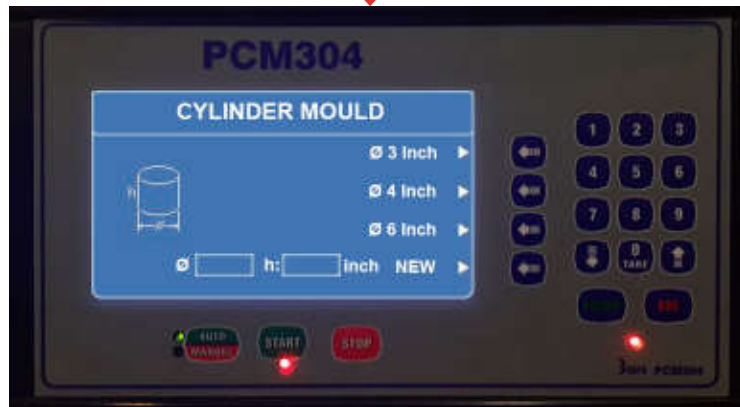
Press "Print" to print the test result graphic.

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

TEST IN ACCORDANCE TO ASTM C39 STANDARDS



Choose the sample size or specify the custom dimensions of your sample. (Size should be in millimeters).



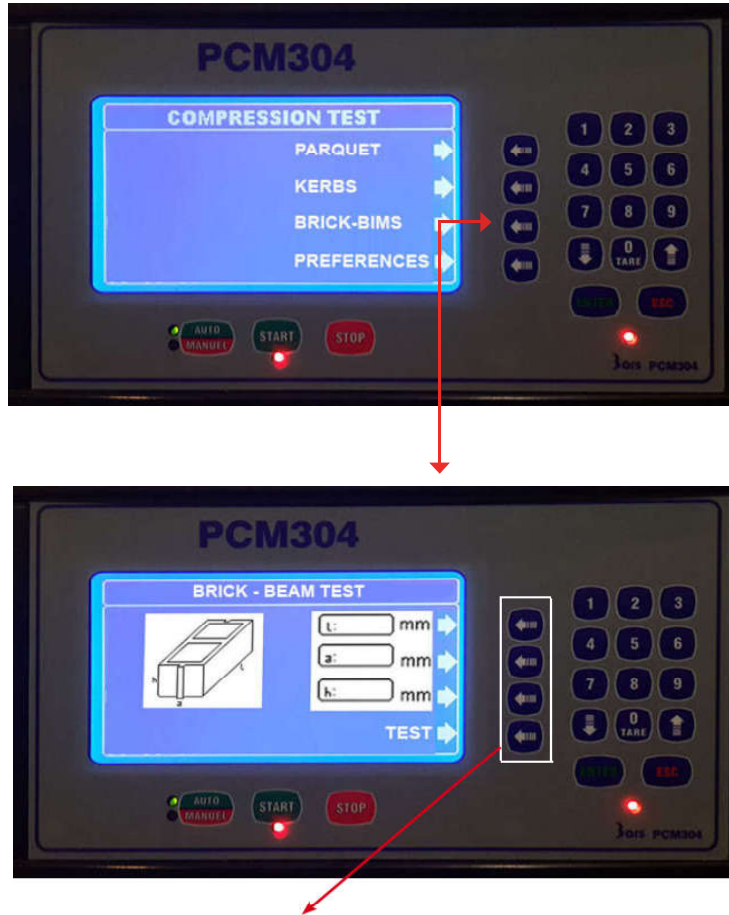
Choose the mode from the main screen by selecting either AUTOMATIC or MANUAL. Press "Start" to begin the test.



Press "Print" to print the test result graphic.

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

TEST FOR CONCRETE BLOCKS



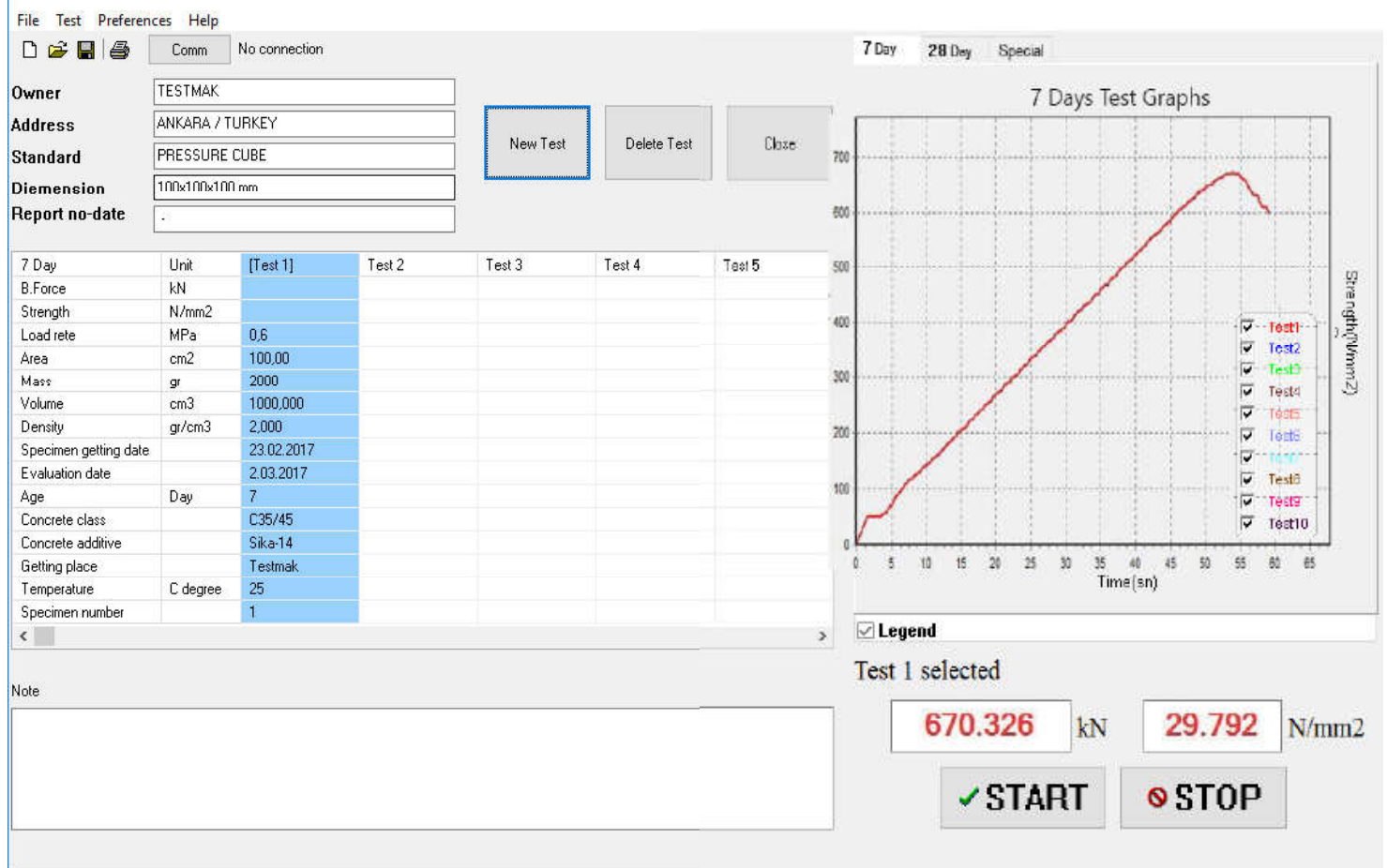
Can do test with enter LxWxH values.

- 1- Can enter L value with push arrow. And can save this value with choose press arrow button.
- 2- Can enter W value with push arrow. And can save this value with choose press arrow button.
- 3- Can enter H value with push arrow. And can save this value with choose press arrow button.
- 4- You can start for test after enter LxWxH values. And You can push TEST.

AUTOMATIC BLOCK COMPRESSION TESTING MACHINE

SOFTWARE

The tests and calibration can be done and monitored with a computer by connecting it to the machine. LCD Control unit can connecting with RS232 or USB port to the machine. Using the state-of-the-art software provided by TESTMAK with the machine will help performing and managing the tests in a very easy and fast way. By performing the tests via computer, the results can be saved and recalled when required. Reports can be generated automatically by the software and sent to printer.



The screenshot displays the TESTMAK software interface. On the left, there is a menu bar (File, Test, Preferences, Help) and a toolbar with icons for file operations and a 'Comm' button. Below this, there are input fields for 'Owner' (TESTMAK), 'Address' (ANKARA / TURKEY), 'Standard' (PRESSURE CUBE), 'Dimension' (100x100x100 mm), and 'Report no-date'. A 'New Test' button is highlighted with a blue border. Below these fields is a table with columns for '7 Day', 'Unit', and 'Test 1' through 'Test 5'. The '7 Day' column contains various test parameters such as B. Force, Strength, Load rate, Area, Mass, Volume, Density, Specimen getting date, Evaluation date, Age, Concrete class, Concrete additive, Getting place, Temperature, and Specimen number. The 'Unit' column lists units like kN, N/mm², MPa, cm², gr, cm³, and gr/cm³. The 'Test 1' column contains values for each parameter, such as [Test 1], 0.6, 100.00, 2000, 1000.000, 2.000, 23.02.2017, 2.03.2017, 7, C35/45, Sika-14, Testmak, 25, and 1. Below the table is a 'Note' field. On the right side, there is a '7 Days Test Graphs' window. It has tabs for '7 Day', '28 Day', and 'Special'. The graph shows 'Strength(N/mm²)' on the y-axis (0 to 700) and 'Time(sn)' on the x-axis (0 to 65). A red curve represents the test results, peaking at approximately 670 N/mm² around 55 seconds. A legend below the graph shows 'Test 1' selected. At the bottom right, there are two large buttons: 'START' with a green checkmark and 'STOP' with a red stop sign. Above these buttons, the selected test results are displayed: '670.326 kN' and '29.792 N/mm²'.